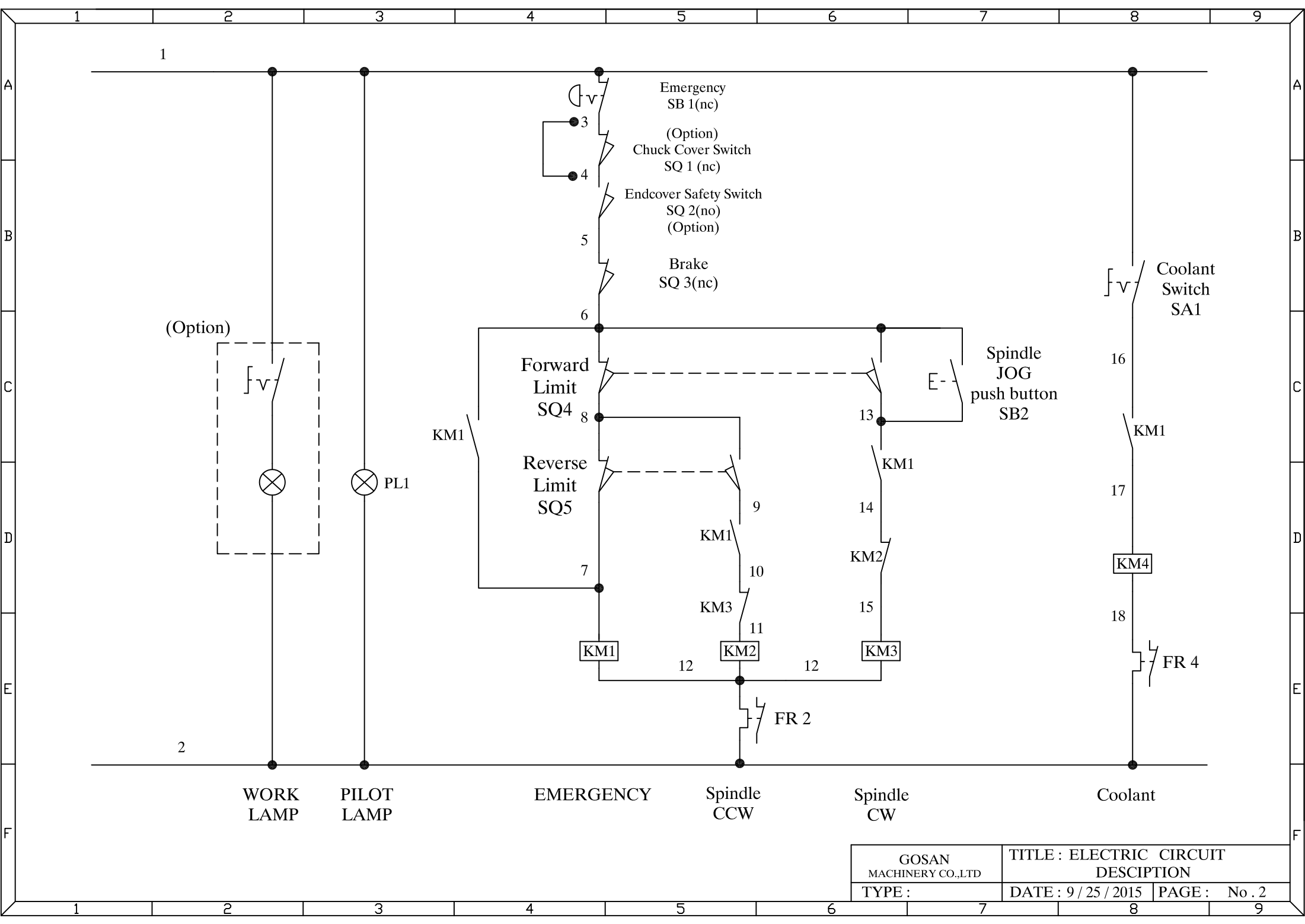


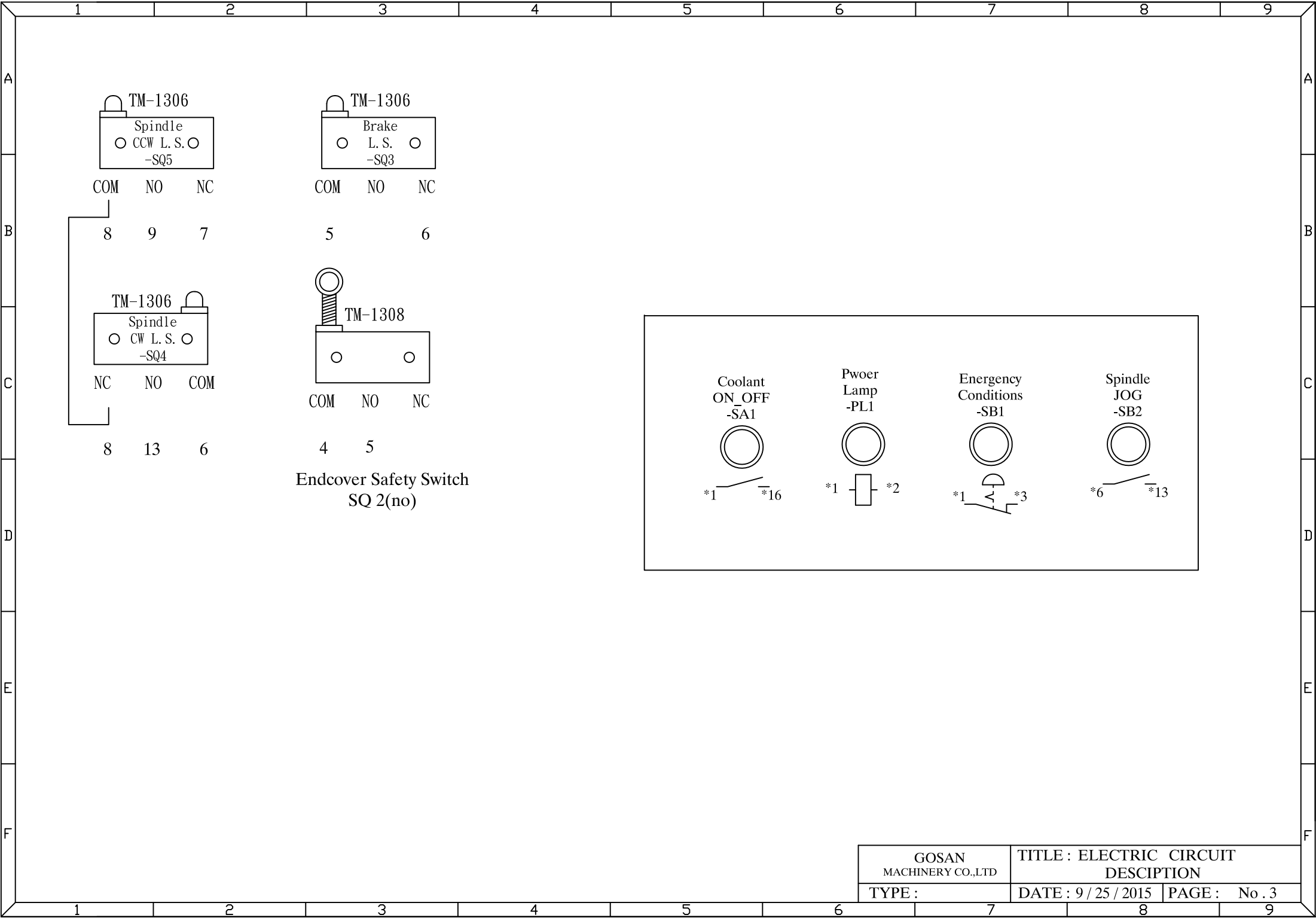
Spindle Motor
3 ϕ 440v / 4.5~6.3A

Coolant Motor
3 ϕ 440v / 0.16~0.25A

GOSAN MACHINERY CO.,LTD			TITLE : ELECTRIC CIRCUIT DESCRIPTION					
TYPE :			DATE : 9 / 25 / 2015		PAGE : No . 1			



GOSAN MACHINERY CO.,LTD		TITLE : ELECTRIC CIRCUIT DESCRIPTION	
TYPE :		DATE : 9 / 25 / 2015	PAGE : No . 2



TM-1308

○ ○

COM NO NC

4 5

Endcover Safety Switch
SQ 2(no)

Coolant
ON_OFF
-SA1

*1

*16

Pwoer
Lamp
-PL1

*1

*2

Emergency
Conditions
-SB1

*1

*3

Spindle
JOG
-SB2

*6

*13

GOSAN MACHINERY CO.,LTD		TITLE : ELECTRIC CIRCUIT DESCIPTION	
TYPE :		DATE : 9 / 25 / 2015	PAGE : No . 3